INTERNATIONAL SEARCH REPORT

International application No.

			PCT/US04/11909	9	
A. CLAS	SSIFICATION OF SUBJECT MATTER		— <u> </u>		
US CL	: B22D 11/06, 27/00 : 164/79, 463			•	
According to International Patent Classification (IPC) or to both national classification and IPC					
B. FIELDS SEARCHED					
Minimum documentation searched (classification system followed by classification symbols)					
U.S. : 10	64/79, 463	by classification	on symbols)		
Documentation	on searched other than minimum documentation to the	extent that su	ch documents are included	in the fields searched	
Electronic da EAST	ata base consulted during the international search (nam	e of data base	and, where practicable, sea	arch terms used)	
C. DOC	UMENTS CONSIDERED TO BE RELEVANT		· · · · · · · · · · · · · · · · · · ·		
Category *	Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No.				
A	A US 5,384,203 A (APFEL) 24 January 1995 (24.01.1995), abstract and figure 2.				
Further	documents are listed in the continuation of Box C.				
		Se	e patent family annex.		
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance		da	ter document published after the int te and not in conflict with the appli inclple or theory underlying the inv	cation but cited to understand the	
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"U" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the interpolational filing date but less than the		"Y" do	cument of particular relevance; the	articular relevance; the claimed invention cannot be	
		be	mbined with one or more other suc- ing obvious to a person skilled in the	h documents, such combination he art	
priority date claimed		"&" do	ocument member of the same patent	family	
Date of the actual completion of the international search		Date of mailing of the international search report 0.8 SEP 2004			
09 August 2004 (09.08.2004)			<u> </u>		
Name and mailing address of the ISA/US Mail Stop PCT, Attn: ISA/US		Authorized of	Officer C	11: / 1	
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	(occord sheet) (Janual y 2004)				